

## Claims

1. (Currently Amended) A poly-V pulley made of metal sheet, comprising:

a cylindrical peripheral wall[,];

annular ears for preventing a V belt from disengaging, ~~the~~ said ear being protrusively formed ~~in~~ axially at both ends of an outer surface of the peripheral wall[,]; and

poly-V grooves disposed between ~~the~~ said both ears on ~~the~~ said outer surface of the peripheral wall,

wherein at least one of ~~the~~ said both ears includes an inner ear portion protruded from the end of the peripheral wall ~~to~~ in the outward direction, and an outer ear portion folded back from the protruded outer end of ~~the~~ said inner ear portion to an outer surface of ~~the~~ said inner ear portion, so as to be closely fitted therewith, and ~~the~~ said inner end surface of the ear is formed to be flush with ~~the~~ said inner surface of the peripheral wall.

Claim 2 (Canceled).